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-NOCIL-		P	LCUTE _® NS
			ACCELERATOR
NOCIL LIMITED			
Chemical Name	N-tert-butylbenzothiazole-2-sulphenamide (TBBS)		
Chemical Structure	S—NH—C—CH ₃ CH ₃ CH ₃		
CAS Reg. No.	95-31-8		
Mol. Wt.	238		
Product Specification			
Parameter	Limits		Test Method
Product form	Pellets (2mm)	Powder(OT)	-
Colour	Off White to tan	Off White to tan	-
Assay (titration),% (min)	95.0	95.0	D 4936
Melting Point, initial, °C (min)	104.0	103.0	D 1519
Melting point, final, °C	105-112	105-112	D 1519
Heat Loss, % (max)	0.4	0.4	D 4571
Methanol Insolubles, % (max)	0.4	0.4	D 4934
Free Amine, % (max)	0.4	0.4	D 4936
Ash,% (max)	0.4	0.4	D 4574
Paraffinic Oil (<0.2% PCAH), %	0.5 - 1.5	1.0 - 2.0	NOCIL 02-3-43
Residue on 150 µm sieve,% (max)	Not applicable	0.0	D 5461
Residue on 63 µm sieve,% (max)	Not applicable	0.5	D 5461
Typical Data			
Specific gravity at 25°C	1.28	1.28	D 1817
Product Information			
Solubility	Soluble in acetone, benzene, naptha, carbon tetrachloride & ethyl acetate. Partially soluble in ethyl / methyl alcohol. Insoluble in water.		
Classification	Fast - Delayed action accelerator.		
Discoloration & Staining	Non -staining. At higher dosages slight discoloration.		
FDA Approval Status	Regulated for use in articles in contact with food under FDA 21 CFR 177.2600, and BgW XXI, Category 4.		
Toxicity Data (Please refer to the latest Toxicological information.)	Practically non-harmful. (Oral LD ₅₀ rat over 5000 mg/kg). Not a skin or eve irritant.		
Handling & Personal Protection	Ensure good ventilation and avoid creating dusty atmosphere. In case of eye or skin contacts wash out with clean water for 5 to 10 minutes.		
Storage	Always store in a cool (below 30°C) & dry place in single stack pallets away from direct sun light or any other heat source to avoid compaction. Avoid exposure to acids, acidic materials / atmosphere & high humidity.		
Packaging			
Paper -Fabric Bag	20 kg / 25 kg		
FIBC	500 kg		
Storage Life	12 months when stored as stated above.		
Colour code	Dark Brown colored strip.		